



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5208-041
Job Sheet 187217



Part No: D5208-041

Job Qty: 20 pcs

Part Name: Blanking Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM IPP REV:B 15.05.28 AS PER DWG REV:A DD VERF:JLM IPP REV:C 15.06.22 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	20 pcs		12/13/18	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

DAS
58
MAR 18 2019
9-89

				Packaging 1 - 31		
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36	DAS	
120	Small Fab - 2 - B4B	20 pcs	12/13/18	0.00 1.57	Small Fab - 1 - B4B	58 MAR 18 2019
					Small Fab - 2 - B4B	9-89
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
130	QC 5	20 pcs	12/13/18	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	DAS
					QC 5 - 50	40 MAR 18 2019
					QC 5 - 30	9-89
140	Packaging 3-1 - Stock - B4B	20 pcs	12/13/18	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	5+147
					Packaging 3 - 28 - B4B	✓ MAR 18 2019

					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150 QC 21 - SA	20 pcs	12/13/18	0.00	0.00	QC 21 - SA - 21	DAS 21 MAR 19 2019
					QC 21 - SA - 70	

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (Small Fab)
 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5208-1	Blanking Plate	40 pcs (2 ea)	110-Packaging 1 - Pick Kit	30 Y 5138895 8X5 128543
D5208-3	Guide	40 Ea (2 ea)	110-Packaging 1 - Pick Kit	(19) X 5128550 (2) X 512851219
FM5001-050	Anchor Nut, Floating	20 pcs (1 ea)	110-Packaging 1 - Pick Kit	Em 136684
LN9038-0526	Screw	20 pcs (1 ea)	110-Packaging 1 - Pick Kit	5147804
MS20427M3-3	Rivet	40 Ea (2 ea)	110-Packaging 1 - Pick Kit	5120514
MS20615-3M3	Rivet	40 Ea (2 ea)	110-Packaging 1 - Pick Kit	F124859-40
NAS1149C0332R	Washer	20 Ea (1 ea)	110-Packaging 1 - Pick Kit	5143145

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5208-1	40	55	0
	D5208-3	40	54	0
	FM5001-050	20	58	0
	LN9038-0526	20	0	0
	MS20427M3-3	40	839	0
	MS20615-3M3	40	1,521	0
	NAS1149C0332R	20	3,307	0

Part Specifications

Specifications could not be found.



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					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		12/13/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	20 pcs		12/13/18	0.00	0.00	Packaging1-5		
120	Small Fab	20 pcs		12/13/18	0.00	1.57	Small Fab-8		
130	QC	20 pcs		12/13/18	0.00	0.00	QC5		
140	Packaging	20 pcs		12/13/18	0.00	0.00	Packaging3-2		
150	QC21-SA	20 Ea		12/13/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5208-1	Blanking Plate	40 Ea (2 ea)	90-Start up Operation	
D5208-3	Guide	40 Ea (2 ea)	90-Start up Operation	
FM5001-050	Anchor Nut, Floating	20 pcs (1 ea)	90-Start up Operation	
LN9038-0526	Screw	20 pcs (1 ea)	90-Start up Operation	
MS20427M3-3	Rivet	40 Ea (2 ea)	90-Start up Operation	
MS20615-3M3	Rivet	40 Ea (2 ea)	90-Start up Operation	
NAS1149C0332R	Washer	20 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5208-1	40	25	0
	D5208-3	40	24	0
	FM5001-050	20	58	0
	LN9038-0526	20	23	0
	MS20427M3-3	40	992	0
	MS20615-3M3	40	1,679	0
	NAS1149C0332R	20	3,530	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____ Descript _____ 	Part: D5208-041 Job No: 187217 Serial No/Batch: S163322 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 03/18/19			MRB (QS1042) Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Surge ☐ Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		Other/Details: _____ 			